



MICRO POWDERS, INC.

Specialty Micronized Wax Additives

SCR-1923: EXFOLIATING CLEANSER WITH NATUREBEAD GREENTEA R20 (Gentle exfoliation with attractive natural sage color provided by Naturebead GreenTea R20)			
INGREDIENT	INCI NAME	% W/W	SUPPLIER
Phase A			
Deionized Water	Water	45.35	N/A
Glycerine	Glycerine	3.00	Lotion Crafter
Protachem NA2-P	Disodium EDTA	0.10	Protameen Chemicals Inc.
Butylene Glycol	Butylene Glycol	3.00	Lotion Crafter
Triethanolamine 99%	Triethanolamine	0.80	N/A
Optiphen PO	Phenoxyethanol	0.50	Ashland Inc.
Phase B			
Carbopol 980, 1.2% Aq solution with 0.5% Phenoxyethanol	Water, Carbomer & Phenoxyethanol	44.00	Lubrizol - Carbopol and Ashland - Phenoxyethanol
Phase C			
SD Alcohol 40-B	Ethyl Alcohol Denatured	2.00	N/A
Phase D			
Naturebead GreenTea R20	Rice Bran Wax and Green Tea Wax	1.25	Micro Powders, Inc.
	Total	100%	
Procedure			
<ol style="list-style-type: none">1. Weigh all Phase A ingredients into a beaker. Start mixing using propeller blade at slow to medium speed until it is uniform and clear.2. Slowly add Phase B under medium mixing. As the batch starts to thicken, switch to sweep agitation. Continue to mix until homogeneous.3. Add Phase C and continue to mix slowly until uniformly dispersed.4. Add Phase D to phase A+B+C. Mix until homogeneous.			
ADVISORY: The natural green color of the Naturebead GreenTea R20 can fade if exposed to light.			
Micro Powders, Inc. 580 White Plains Road, Tarrytown, NY 10591 Tel: (914) 793-4058 Fax: (914) 472-7098 www.mpipersonalcare.com			