



MICRO POWDERS, INC.

Specialty Micronized Wax Additives

SCR-1913: FACIAL CLEANSER WITH NATUREBLUE 20RS (Natural Rice Bran Bead with Blue Coloration)

INGREDIENT	INCI NAME	% W/W	SUPPLIER
Phase A			
Xanthan Gum	Xanthan Gum	0.30	CP Kelco
Deionized Water	Water	69.00	N/A
Sequestrene EDTA	Disodium EDTA	0.10	BASF
BarGuard™ S	Caprylyl Glycol, Phenoxyethanol, Sorbic Acid	0.50	Hampford Research Inc.
Emery 912 Glycerin 96% UP/USP	Glycerin	1.00	Henkel/Cospha
Glucamate DOE-120	PEG-120 Methyl Glucose Dioleate	1.50	Ashland LLC
Phase B			
Olivem 400	Sodium PEG-7 Olive Oil Carboxylate	12.00	B&T
Velvetex BA-35	Cocamidopropyl Betaine	8.00	Henkel/Cospha
Standapol ES-2	Sodium Laureth Sulfate	6.00	DeWolf Chemicals
Phase C			
Phlorogine BG	Butylene Glycol (&) Water (&) Laminaria Saccharina Extract	1.00	Biotech Marine
Kiwi Melon C7421	Fragrance	0.10	Carrubba Inc.
NatureBlue 20RS	Ricebran Wax/FD&C Blue #1 AL Lake	0.50	Micro Powders, Inc.
	Total	100%	

Procedure

1. Add water to the beaker. Start mixing at high speed.
2. Sprinkle in, Glucovis-50 into the beaker slowly, making sure there are no lumps.
3. Mix continuously until uniform.
4. Add EDTA and start heating to 80°C. Once you reach 80°C, stop heating.
5. Add Glucamate DOE, and continue mixing for ten minutes. Start cooling.
6. Add Phase B ingredients, one at a time and continue mixing. Add Phase C at 45°C.
7. Pour in, to suitable containers at room temperature.

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