



MICRO POWDERS, INC.

Specialty Micronized Wax Additives

SCR-1912: FACE SCRUB WITH NATURESCRUB MOCHA H35 (The Look of Walnut without Skin Irritation)			
INGREDIENT	INCI NAME	% W/W	SUPPLIER
Phase A			
Deionized Water	Water	41.60	N/A
Glycerine	Glycerine	3.00	Lotion Crafter
Protachem NA2-P	Disodium EDTA	0.10	Protameen Chemicals Inc.
Butylene Glycol	Butylene Glycol	3.00	Lotion Crafter
Triethanolamine 99%	Triethanolamine	0.80	N/A
Optiphen PO	Phenoxyethanol	0.50	Ashland Inc.
Phase B			
Carbopol 980, 1.2% Aq solution with 0.5% Phenoxyethanol	Water, Carbomer & Phenoxyethanol	44.00	Lubrizol - Carbopol & Ashland - Phenoxyethanol
Phase C			
SD Alcohol 40-B	Ethyl Alcohol Denatured	2.00	N/A
Phase D			
Naturescrub Mocha H35	Hydrogenated Castor Oil & Caprylic /Capric Triglycerides / Yellow 5 Lake / Yellow 6 lake / Red 7 Lake / Iron Oxides / Titanium Dioxide / Lecithin	5.00	Micro Powders, Inc.
Total		100%	
Procedure			
<ol style="list-style-type: none">1. Weigh all Phase A ingredients into a beaker. Start mixing using propeller blade at slow to medium speed until it is uniform and clear.2. Slowly add Phase B under medium mixing. As the Batch starts to thicken, switch to sweep agitation. Continue to mix until homogeneous.3. Add Phase C and continue to mix slowly until uniformly dispersed.4. Add Phase D to Phase A+B+C. Mix until homogeneous.			
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